



OK Tubrodur 55 O A

A self-shielded Cr carbide cored wire.

Classifications Weld Metal	EN 14700 : T Z Fe14
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Welding Current	DC+
Alloy Type	Carbide-rich steel weld metal
Shielding Gas	None

Typical Weld Metal Analysis %

C	Mn	Si	Cr	Mo	V
3.6	0.88	0.53	22.5	3.5	0.5

Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.6 mm	150-300 A	25-36 V	5.0-12.6 m/min	2.4-6.8 kg/h